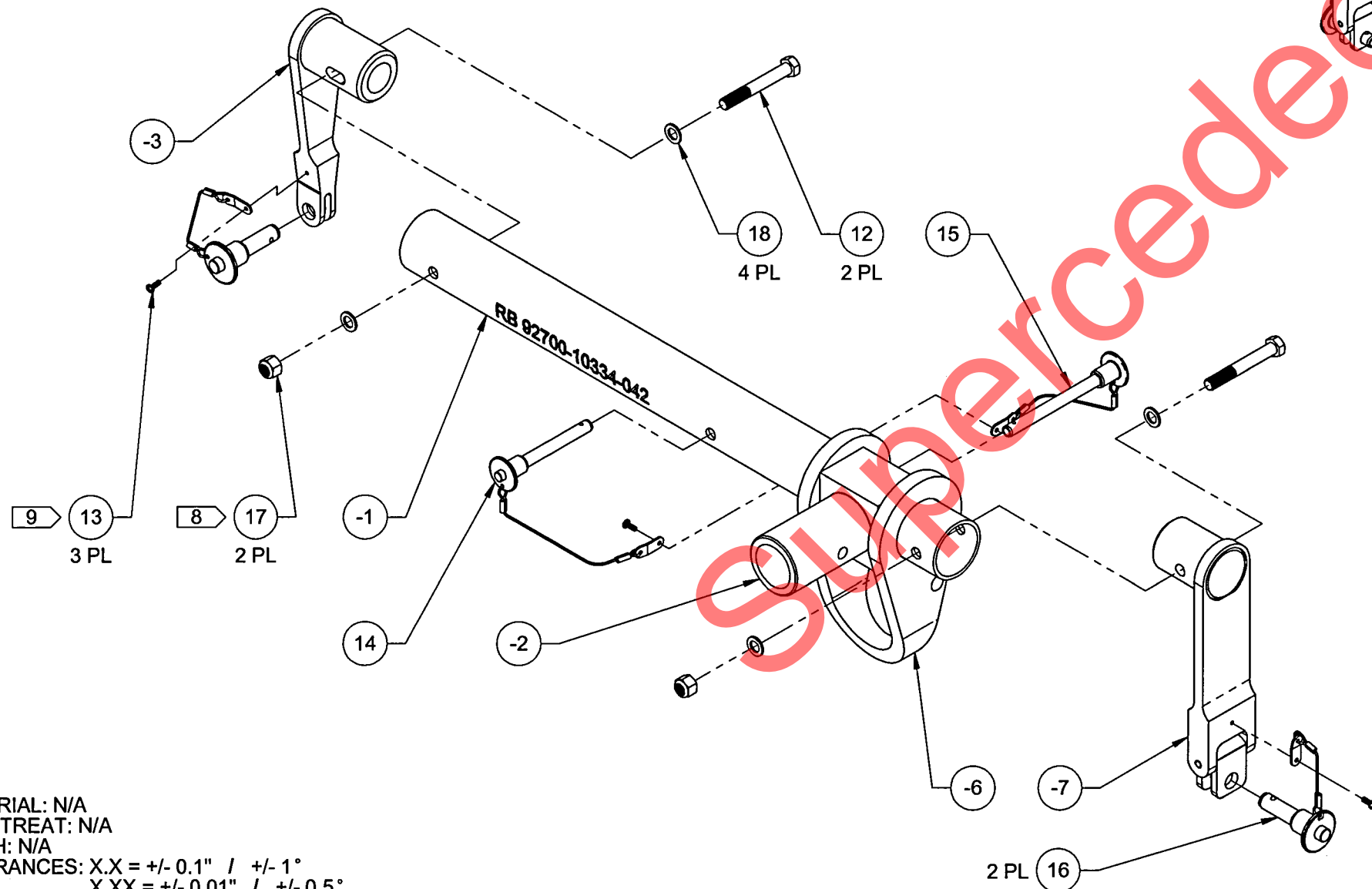
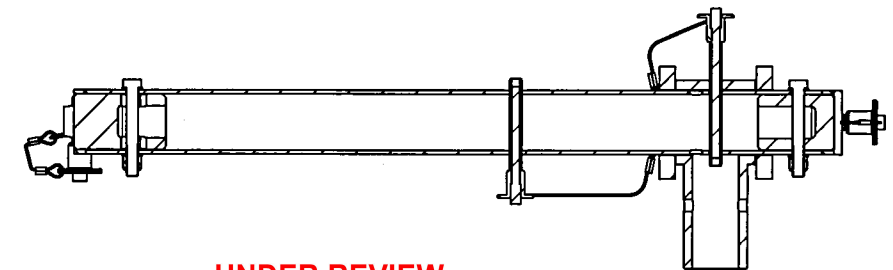
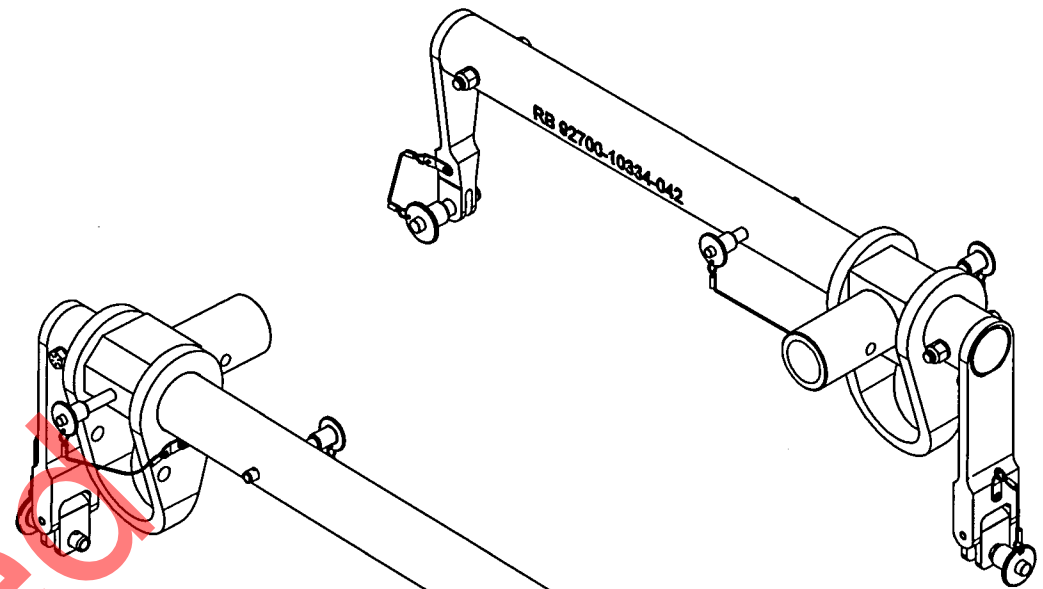


ITEM #	QTY.	PART #	PART TITLE
-1	1	RB 92700-10334-042-1	TUBE
-2	1	RB 92700-10334-042-2	LIFTING TUBE
-3	1	RB 92700-10334-042-3	LEFT HAND CLEVIS WELDMENT
-6	1	RB 92700-10334-042-6	LIFTING LUG
-7	1	RB 92700-10334-042-7	RIGHT HAND CLEVIS ASSEMBLY
12	2	McMaster#91257A662 OR EQUIV.	STEEL HEX HEAD SCREW 3/8"-24 X 2-3/4" LG.
13	3	McMaster#91735A146 OR EQUIV.	SS PAN HEAD PHILLIPS SCREW #6-32 X 3/8" LG.
14	1	McMaster#94748A429 OR EQUIV.	SS KNOB-GRIP PUSH-BUTTON QUICK-RELEASE PIN 3/8" DIA X 2-1/2" LG.
15	1	McMaster#94748A439 OR EQUIV.	SS KNOB-GRIP PUSH-BUTTON QUICK-RELEASE PIN 3/8" DIA X 3-1/2" LG.
16	2	McMaster#94748A613 OR EQUIV.	SS KNOB-GRIP PUSH-BUTTON QUICK-RELEASE PIN 1/2" DIA X 1" LG.
17	2	McMaster#97135A235 OR EQUIV.	STEEL NYLON-INSERT LOCKNUT 3/8"-24 X 29/64" HEIGHT
18	4	NAS1149F0663P	STEEL WASHER 0.390" ID. X 0.625" OD. X 0.063" THK.



NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ASSEMBLE AS SHOWN, TORQUE ITEM -17 TO 160-190 IN-LBS
- 9) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM 13 THEN ASSEMBLE WITH ITEMS -3, -6, AND -7 AND REMOVE EXCESS

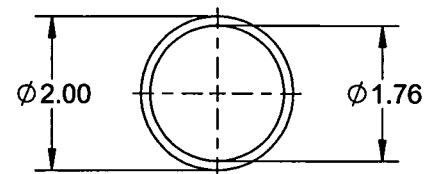


UNDER REVIEW

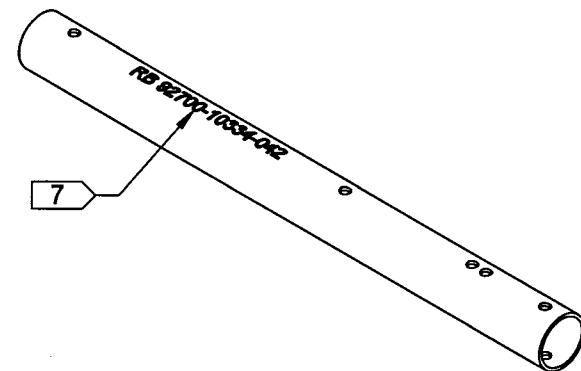
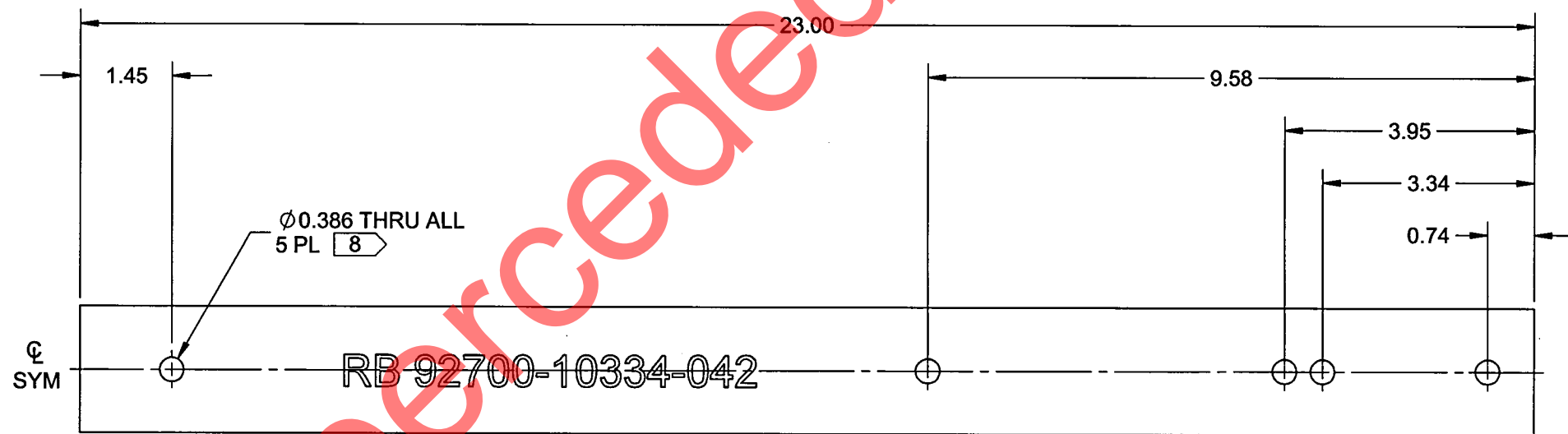
URF 19-547 19.01.31 (PK)

RB 92700-10334-042 SLING ASSEMBLY

A	NEW ISSUE	18-640	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DD	RB 92700-10334-042	SHEET 1 OF 12
APPROVED	<i>M. Lee</i>	TITLE	SCALE
DATE	10/23/2018	SLING ASSEMBLY	NTS
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RB 92700-10334-042-1 TUBE



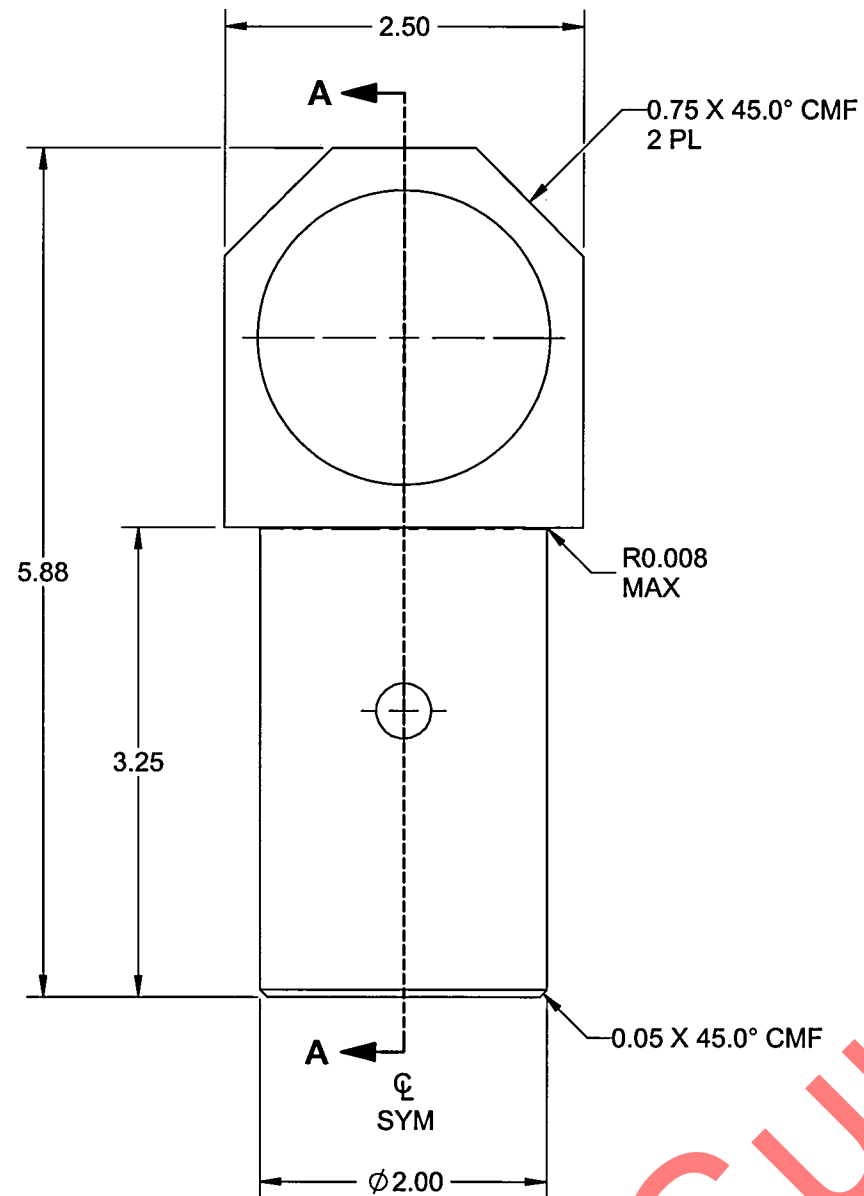
NOTES:

- 1) MATERIAL: A519 CDS TUBING
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS THEN POWDERCOAT RED QSI005 OR MIL-PRF-24712.
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: MACHINE ENGRAVE 0.010" TO 0.020" DEEP APPROXIMATELY AS SHOWN
- 8) MASK ALL HOLES PRIOR TO POWDERCOAT

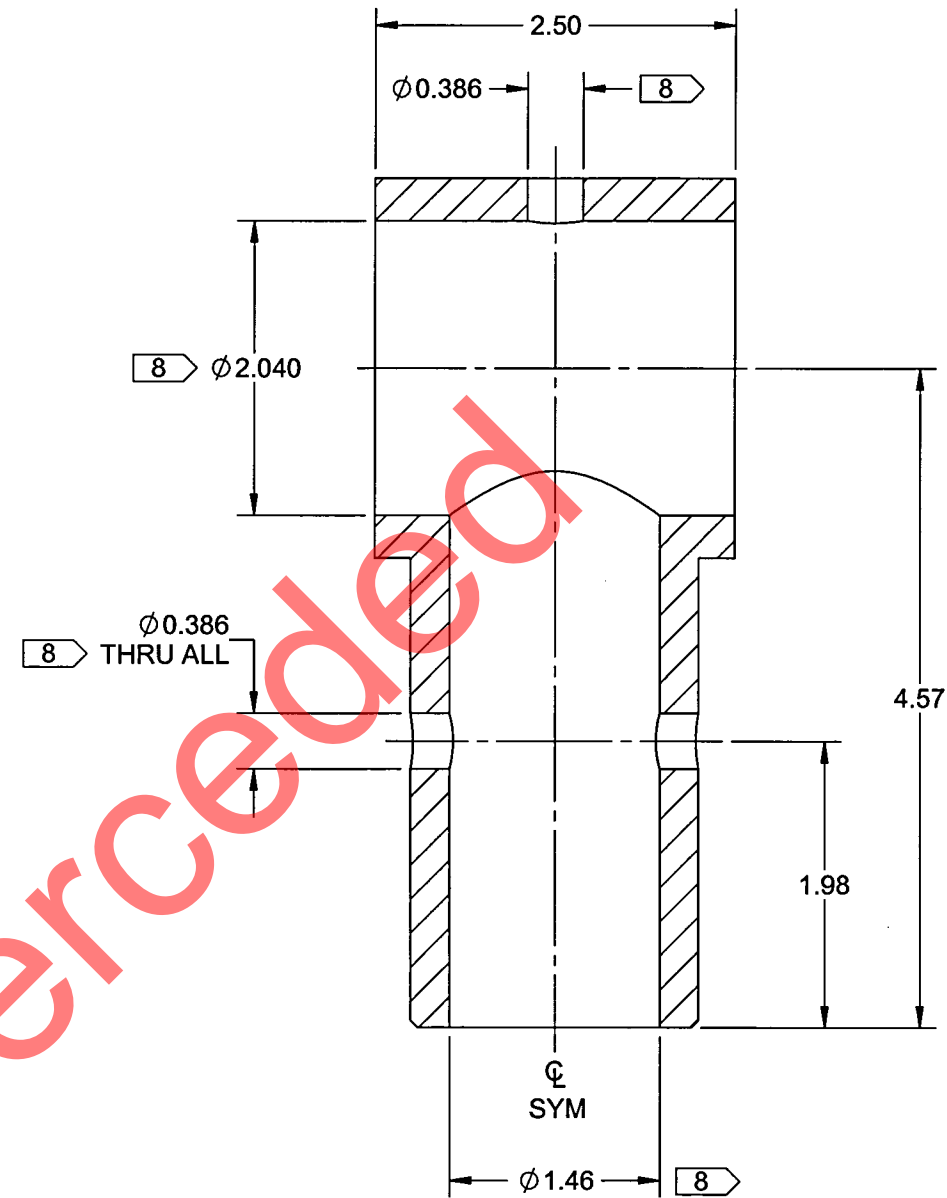
UNDER REVIEW

URF 19-547 19.01.31 (PK)

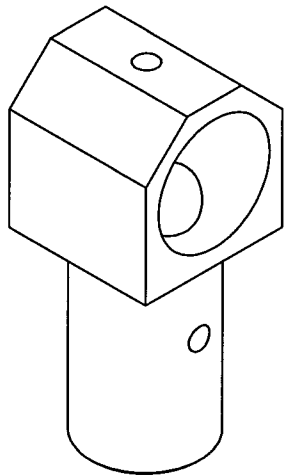
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DD	RB 92700-10334-042	SHEET 2 OF 12
APPROVED	<i>M. Lee</i>	TITLE	SCALE
DATE 10/23/2018		SLING ASSEMBLY	NTS
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RB 92700-10334-042-2 LIFTING TUBE



SECTION A-A




NOTES:

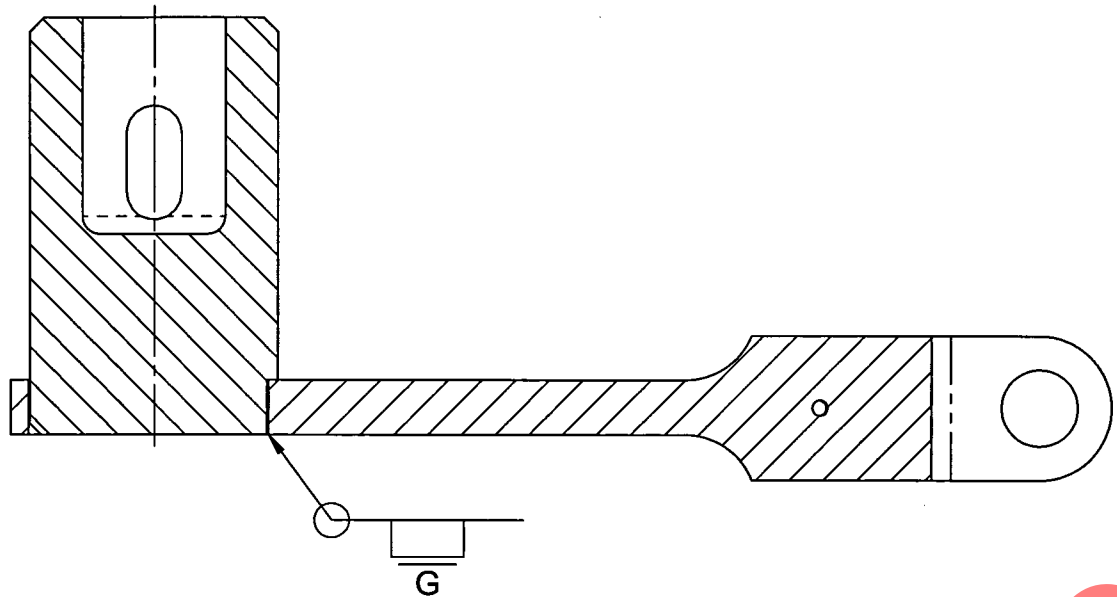
- 1) MATERIAL: 4140/4142 (28-32 RC)
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS THEN POWDERCOAT RED QSI 005 OR MIL-PRF-24712
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: N/A
- 8) MASK HOLES AS SHOWN PRIOR TO POWDERCOAT

UNDER REVIEW

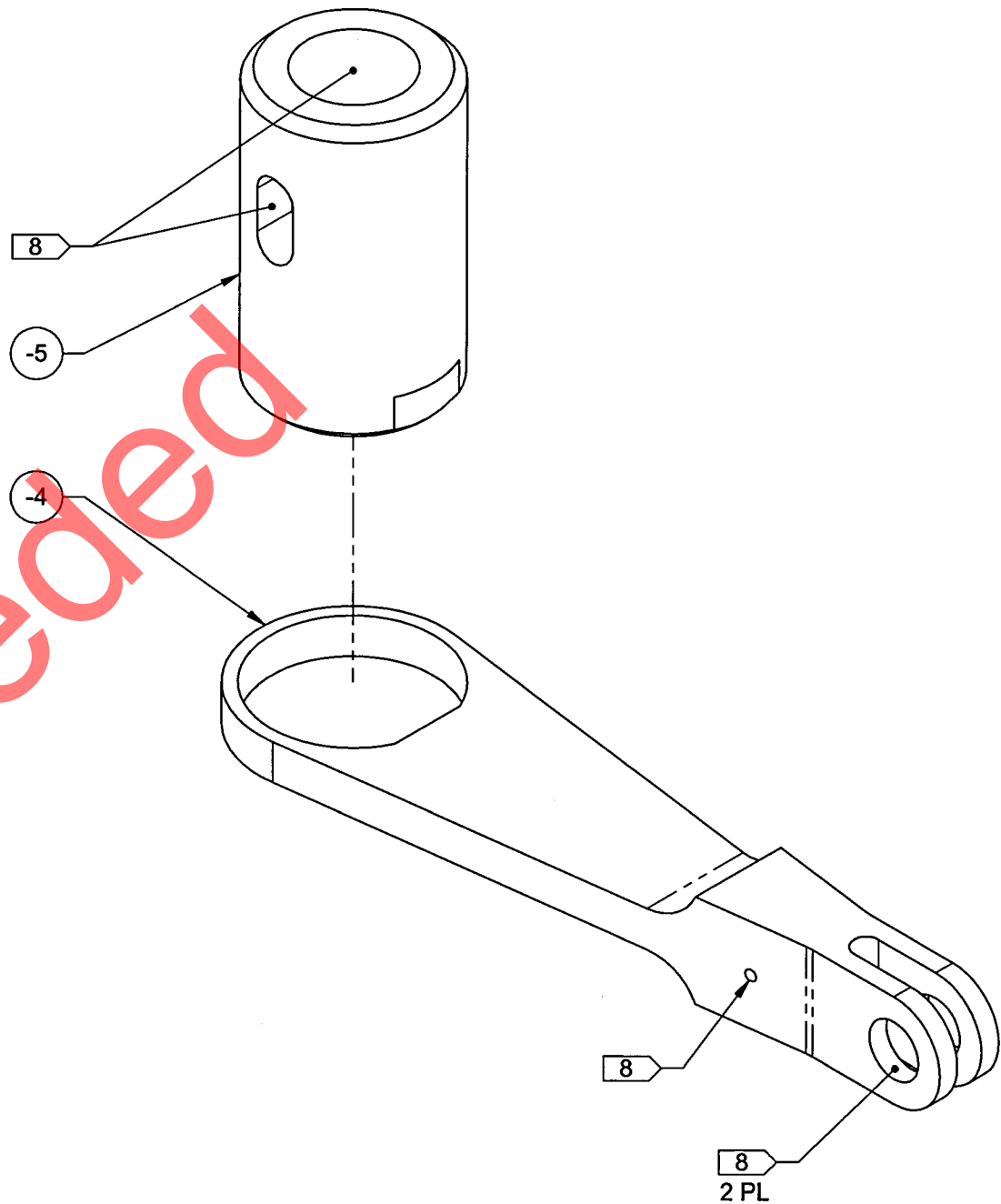
URF 19-547 19.01.31 (PK)

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DD	RB 92700-10334-042	SHEET 3 OF 12
APPROVED		TITLE	SCALE
DATE 10/23/2018		SLING ASSEMBLY	NTS
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ITEM #	QTY	PART #	PART TITLE
-4	1	RB 92700-10334-042-4	LEFT HAND CLEVIS
-5	1	RB 92700-10334-042-5	LEFT HAND TUBE CONNECTOR



RB 92700-10334-042-3 LEFT HAND CLEVIS WELDMENT

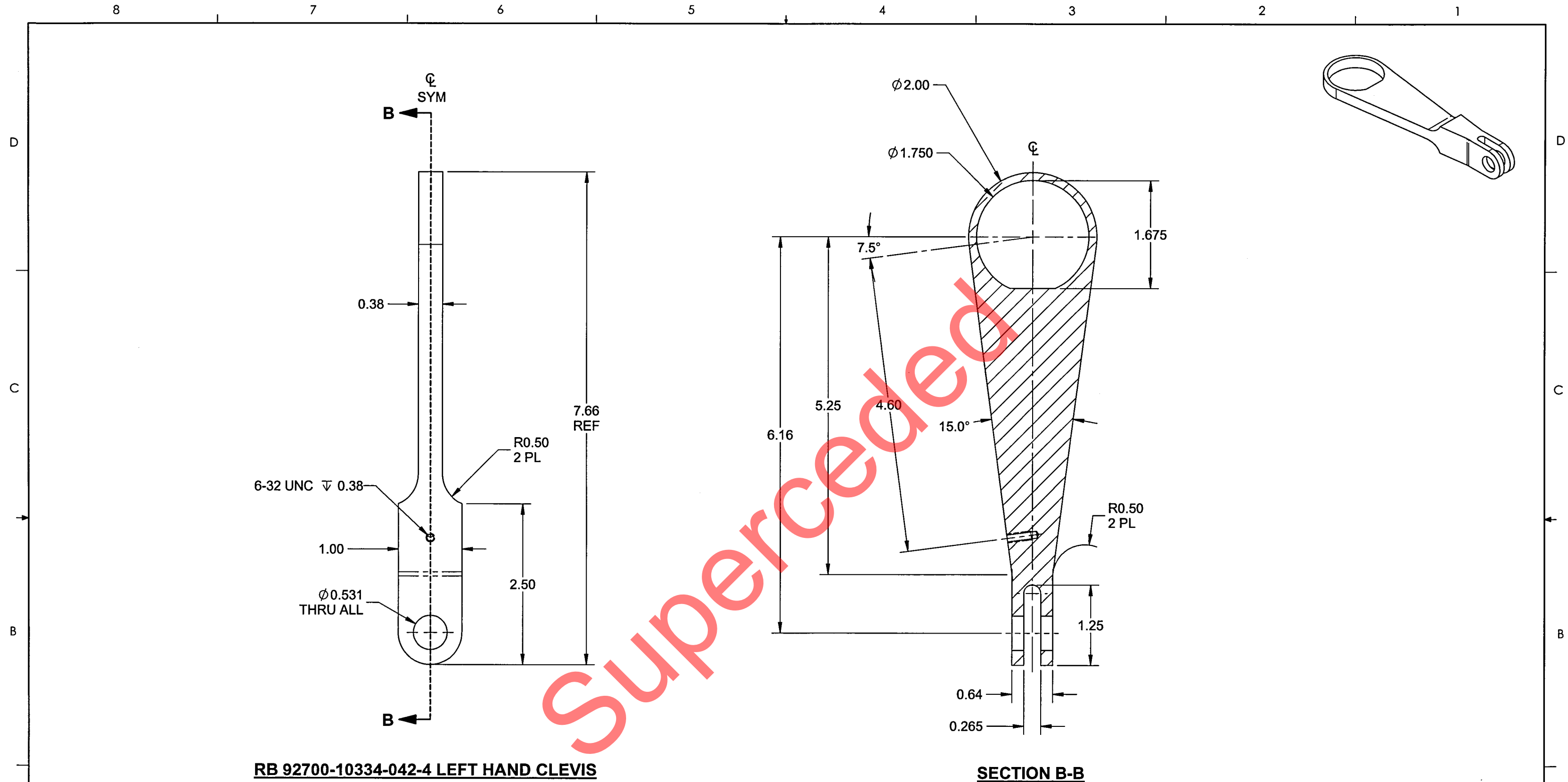


UNDER REVIEW

URF 19-547 19.01.31 (PK)

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS THEN POWDERCOAT RED QSI 005 OR MIL-PRF-24712
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A
8) MASK HOLES AND SLOT AS SHOWN PRIOR TO POWDERCOAT

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DD	RB 92700-10334-042	SHEET 4 OF 12
APPROVED	<i>M. Lee</i>	TITLE	SCALE
DATE 10/23/2018		SLING ASSEMBLY	NTS
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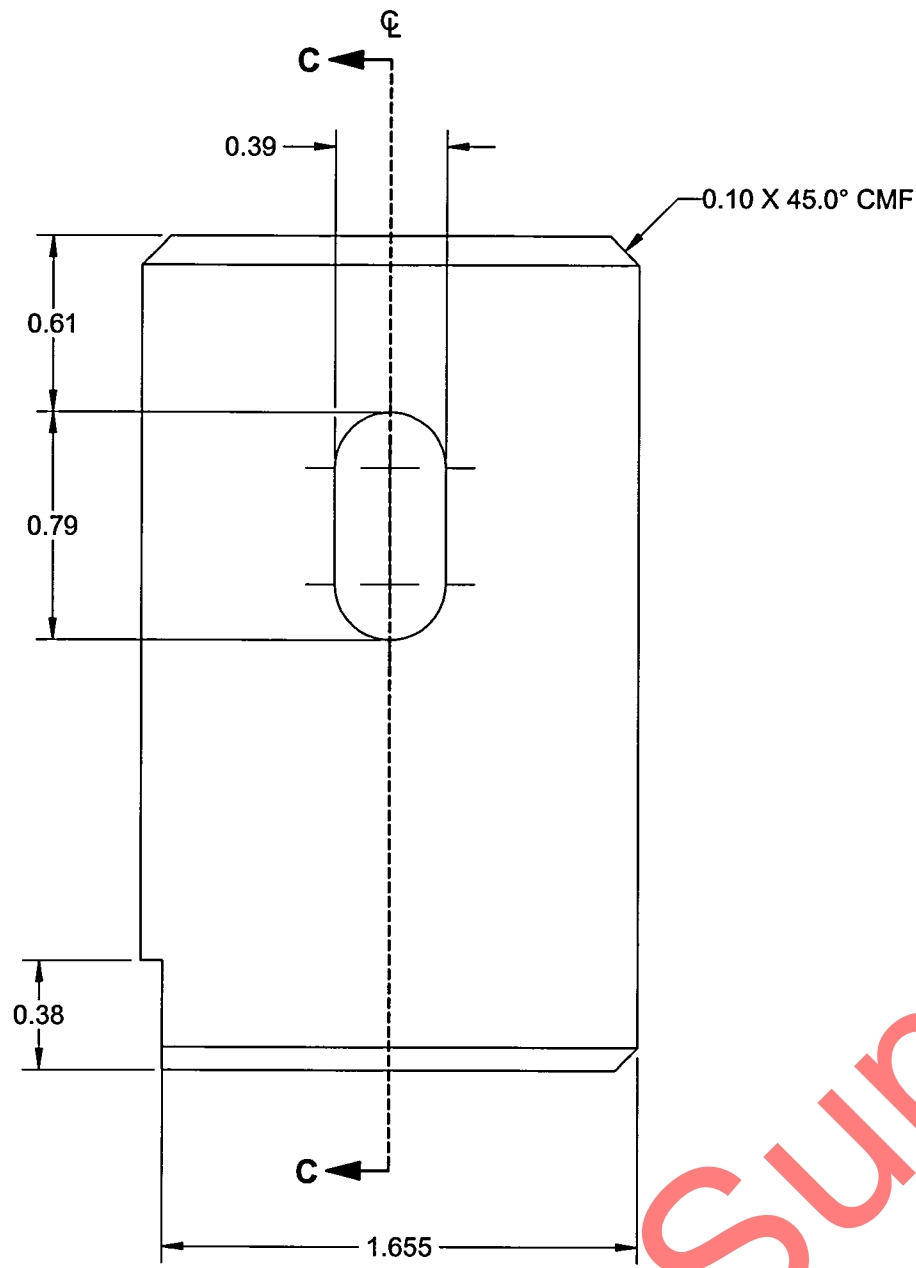
RB 92700-10334-042-4 LEFT HAND CLEVIS

SECTION B-B

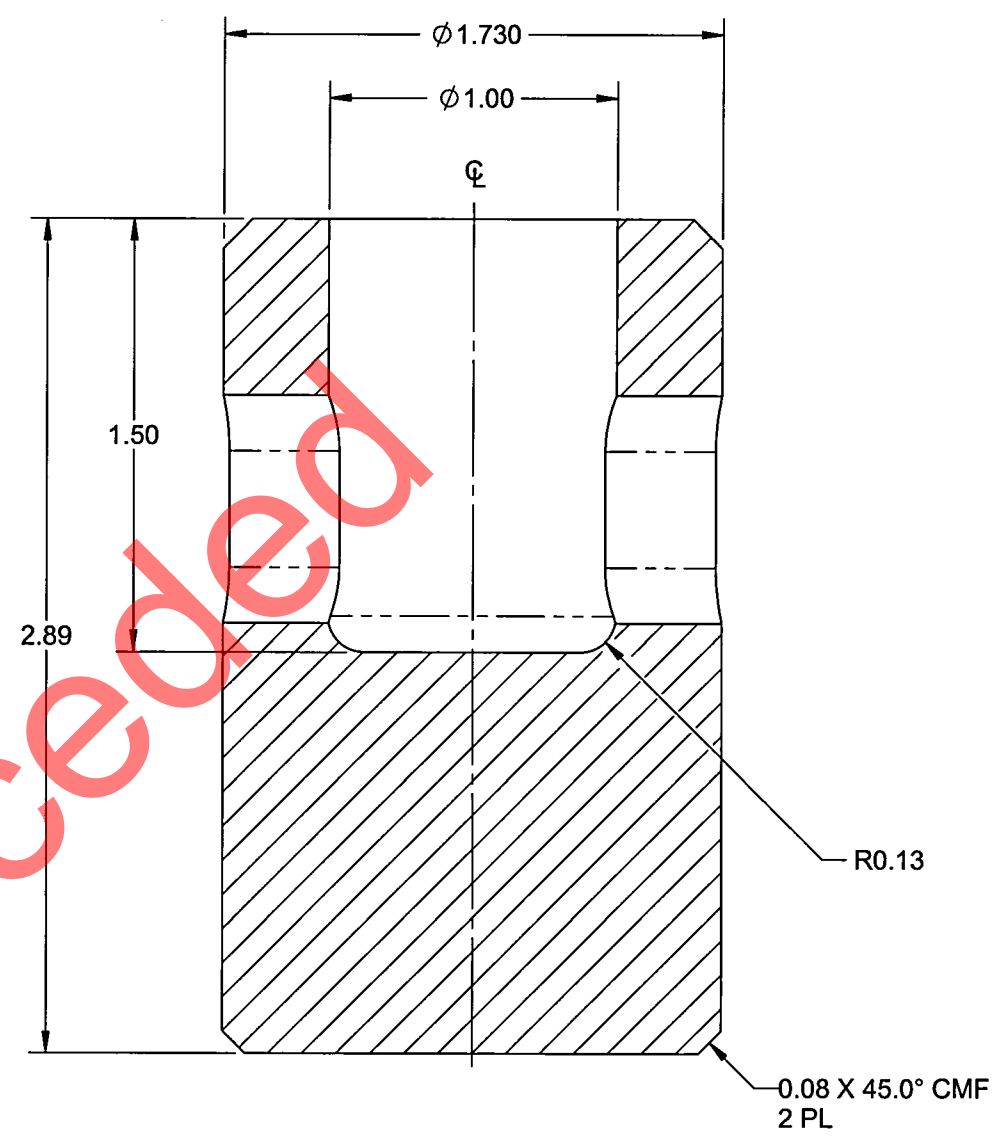
UNDER REVIEW
URF 19-547 19.01.31 (PK)

- NOTES:
1) MATERIAL: 4140/4142 (28-32 RC)
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: N/A

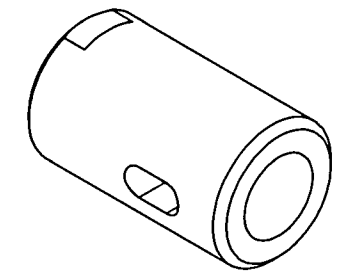
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DD	RB 92700-10334-042	SHEET 5 OF 12
APPROVED	<i>MLee</i>	TITLE	SCALE
DATE 10/23/2018		SLING ASSEMBLY	NTS
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RB 92700-10334-042-5 LEFT HAND TUBE CONNECTOR



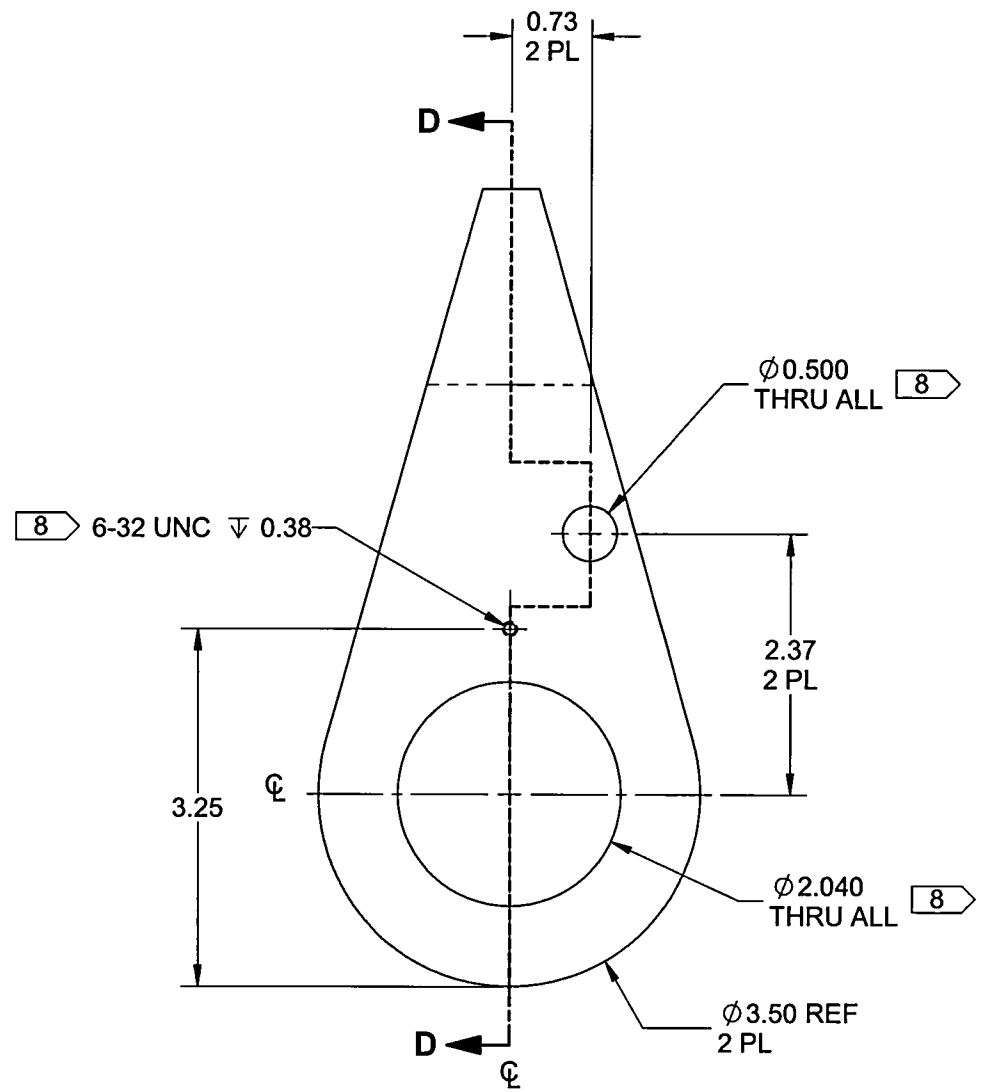
SECTION C-C



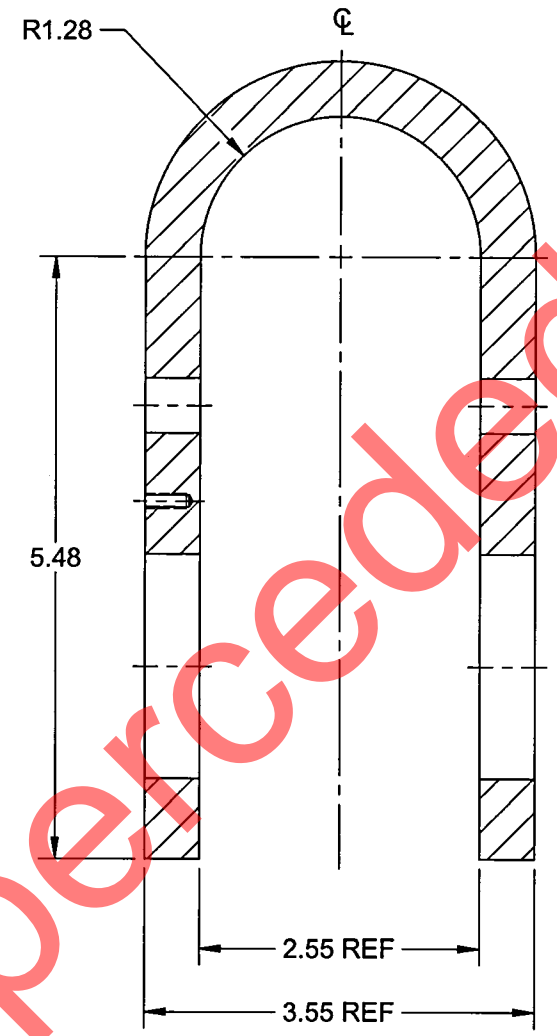
- NOTES:
- 1) MATERIAL: 4140/4142 (28-32 RC)
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: N/A

UNDER REVIEW
URF 19-547 19.01.31 (PK)

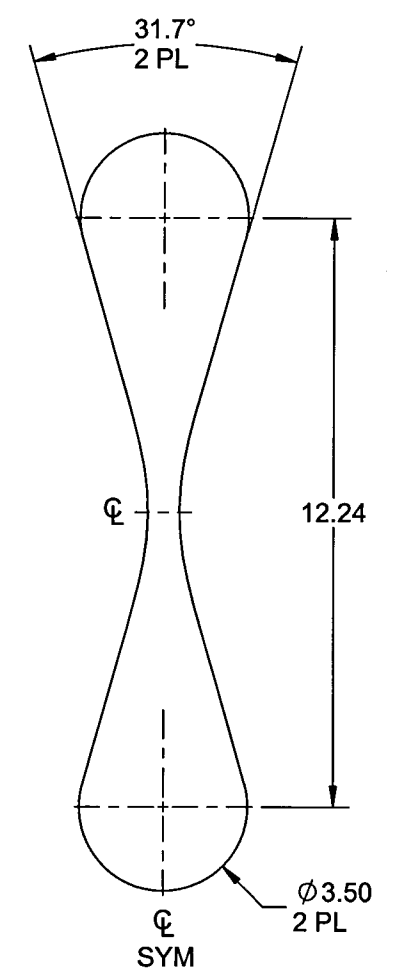
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DD	RB 92700-10334-042	SHEET 6 OF 12
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DATE 10/23/2018		SLING ASSEMBLY	NTS
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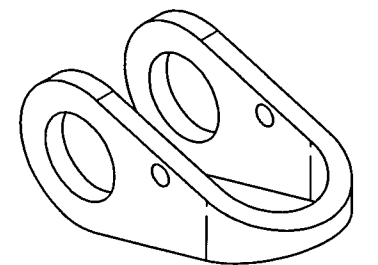
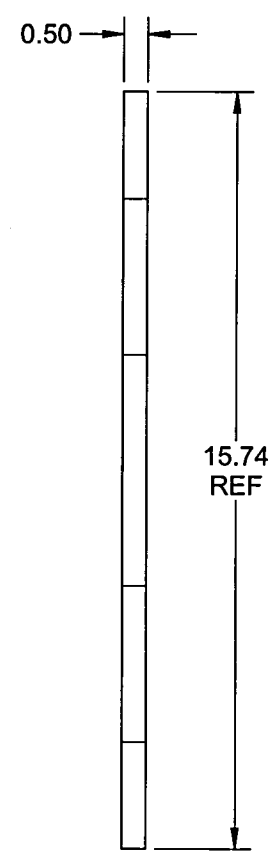
RB 92700-10334-042-6 LIFTING LUG
9



SECTION D-D



RB 92700-10334-042-6F
(FLAT PATTERN)

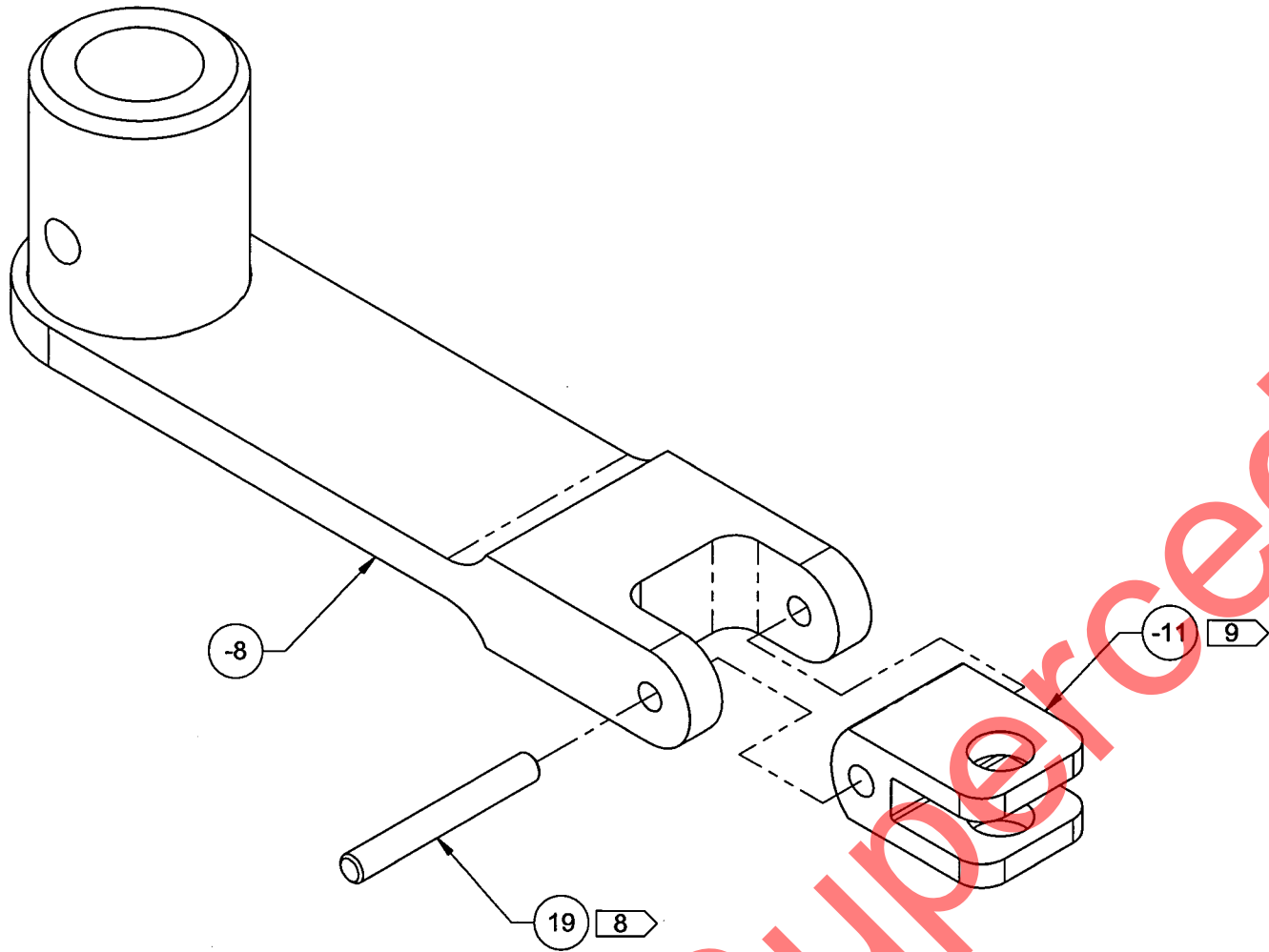


NOTES:
1) MATERIAL: 4140/4142 (28-32 RC)
2) HEAT TREAT: N/A
3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS THEN POWDERCOAT RED QSI 005 OR MIL-PRF-24712
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: N/A
8) MASK HOLES AS SHOWN PRIOR TO POWDERCOAT
9) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.005" PER CAD FILE RB 92700-10334-042-6.STEP

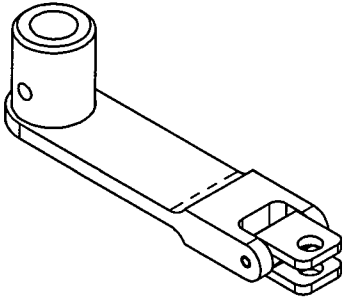
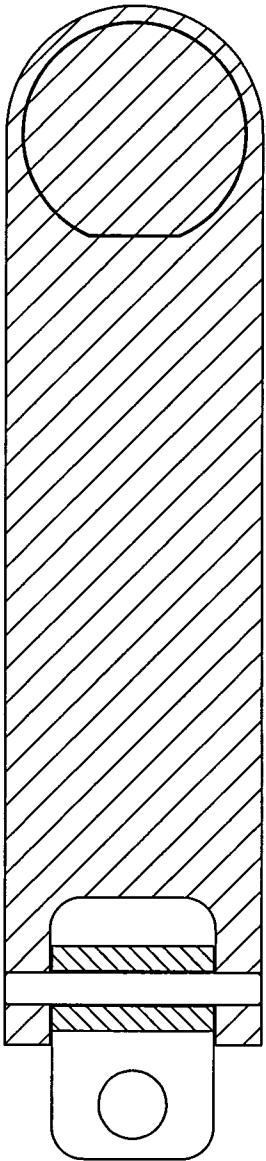
UNDER REVIEW
URF 19-547 19.01.31 (PK)

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DD	RB 92700-10334-042	SHEET 7 OF 12
APPROVED	<i>ML</i>	TITLE	SCALE
DATE 10/23/2018		SLING ASSEMBLY	NTS
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ITEM #	QTY	PART #	PART TITLE
-8	1	RB 92700-10334-042-8	RIGHT HAND CLEVIS WELDMENT
-11	1	RB 92700-10334-042-11	RIGHT HAND CLEVIS END
19	1	McMaster#98381A336 OR EQUIV.	STEEL DOWEL PIN 1/4" DIA. X 2" LG.



RB 92700-10334-042-7 RIGHT HAND CLEVIS ASSEMBLY

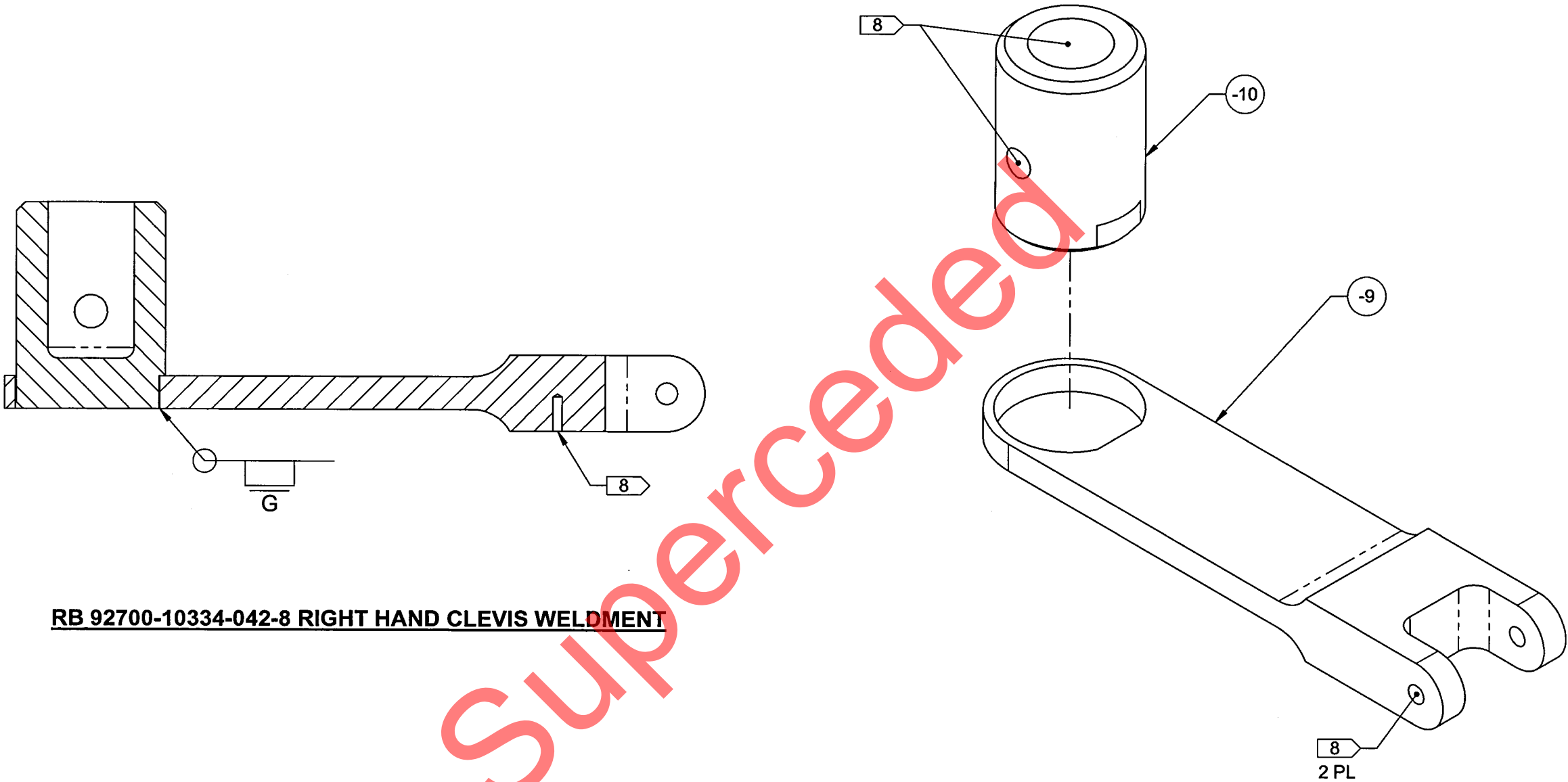


- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A
 - 8) APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEM 19 WITH ITEM -8 AND REMOVE EXCESS
 - 9) ITEM -11 MUST ROTATE FREELY AROUND ITEM 19

UNDER REVIEW
URF 19-547 19.01.31 (PK)

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DD	RB 92700-10334-042	SHEET 8 OF 12
APPROVED	<i>MJG</i>	TITLE	SCALE
DATE 10/23/2018		SLING ASSEMBLY	NTS
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ITEM #	QTY	PART #	PART TITLE
-9	1	RB 92700-10334-042-9	RIGHT HAND CLEVIS
-10	1	RB 92700-10334-042-10	RIGHT HAND TUBE CONNECTOR

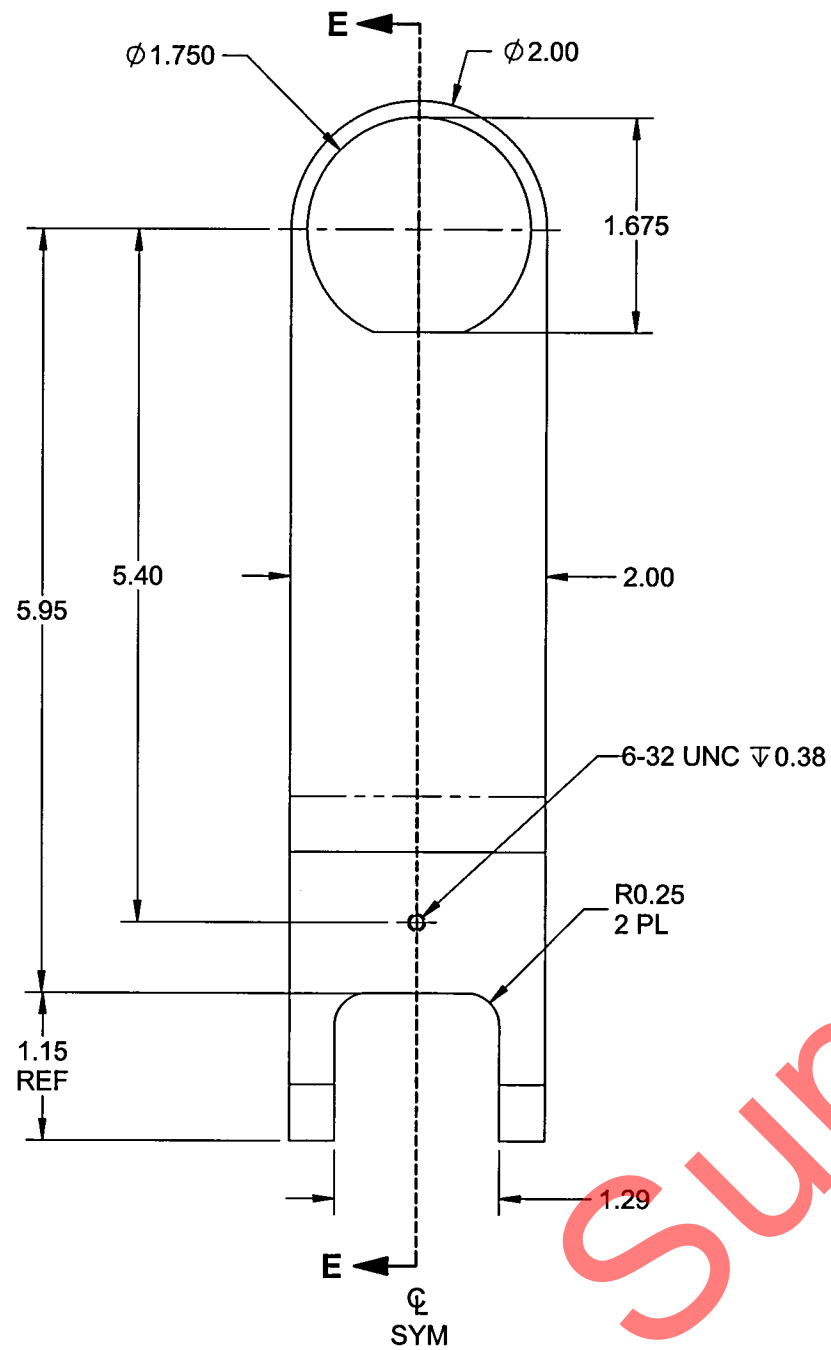


RB 92700-10334-042-8 RIGHT HAND CLEVIS WELDMENT

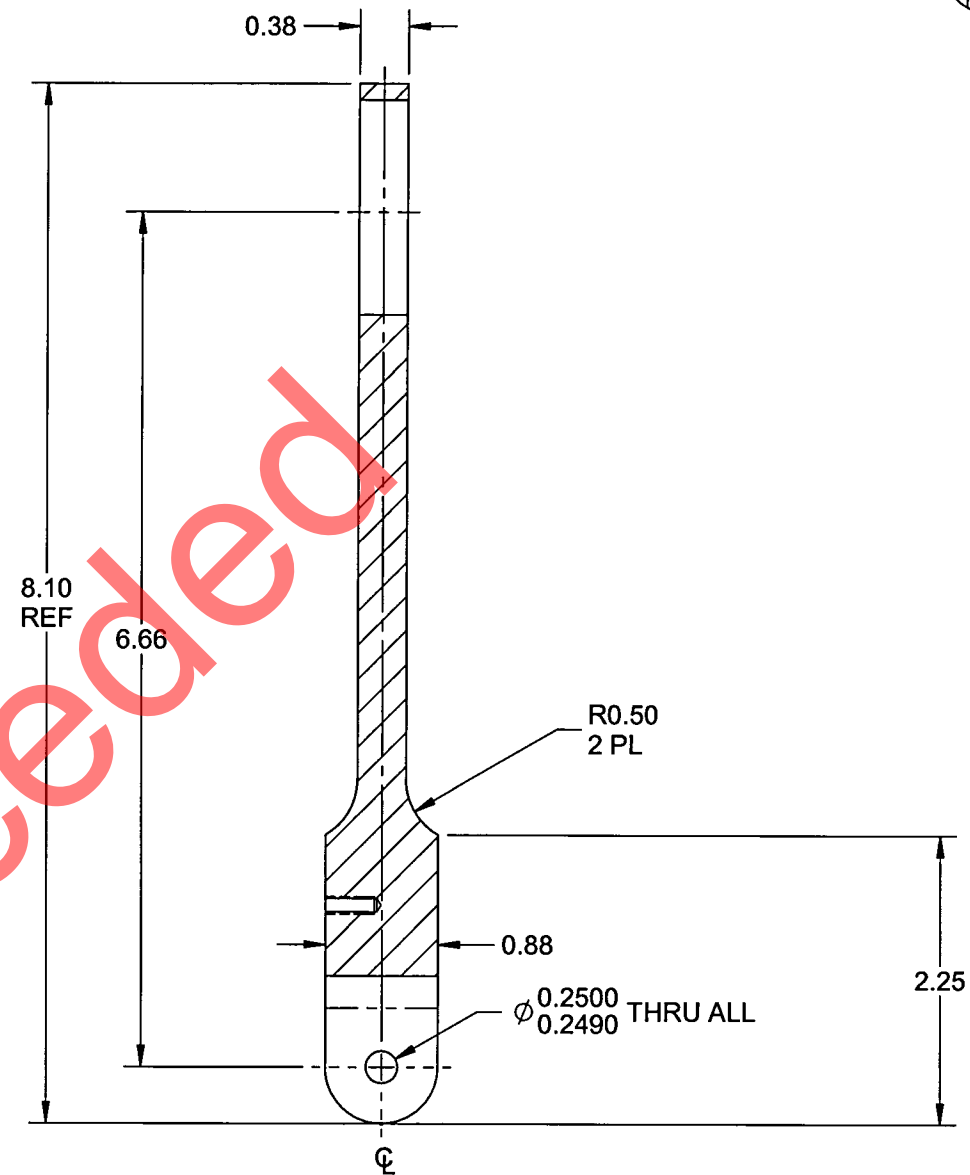
NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS THEN POWDERCOAT RED QSI 005 OR MIL-PRF-24712
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A
8) MASK HOLES AS SHOWN PRIOR TO POWDERCOAT

UNDER REVIEW
URF 19-547 19.01.31 (PK)

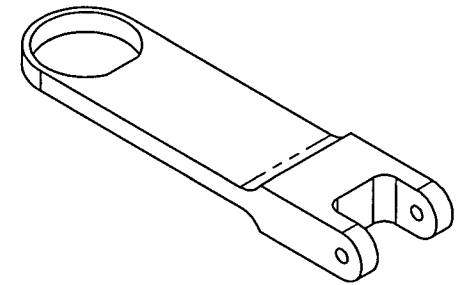
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DD	RB 92700-10334-042	SHEET 9 OF 12
APPROVED	<i>MZee</i>	TITLE	SCALE
DATE 10/23/2018		SLING ASSEMBLY	NTS
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RB 92700-10334-042-9 RIGHT HAND CLEVIS



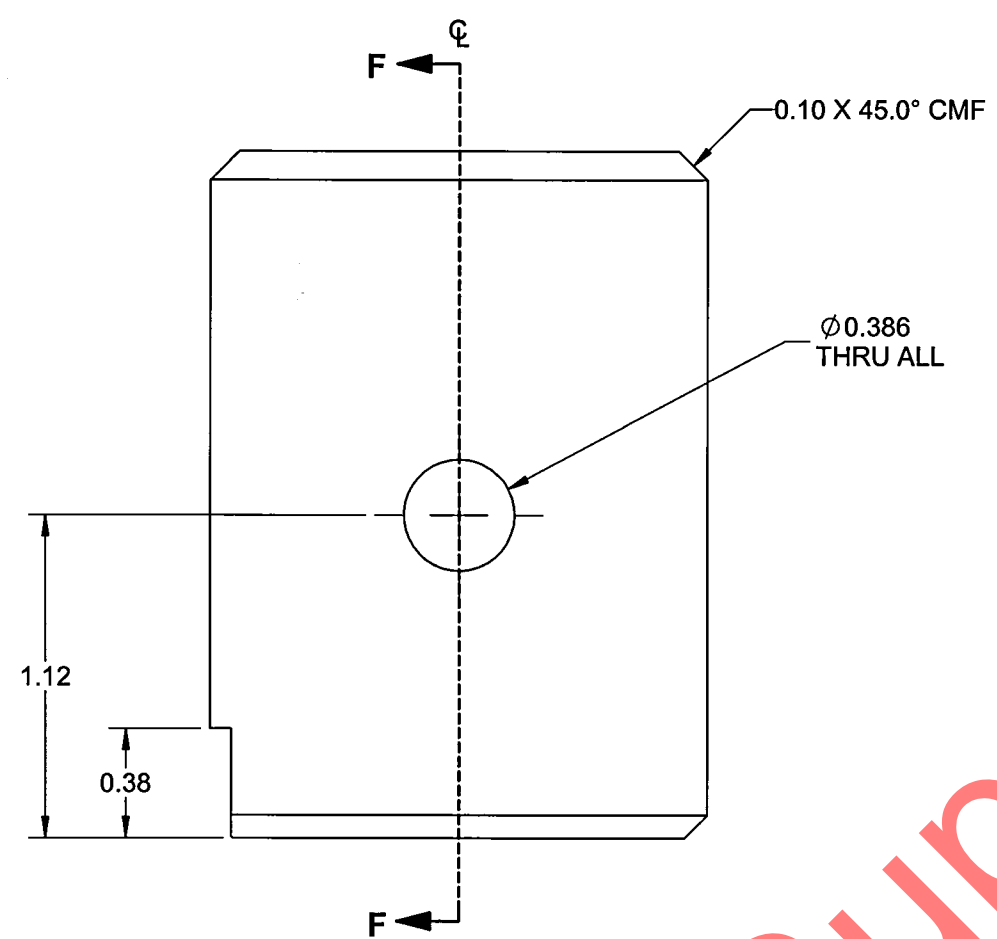
SECTION E-E



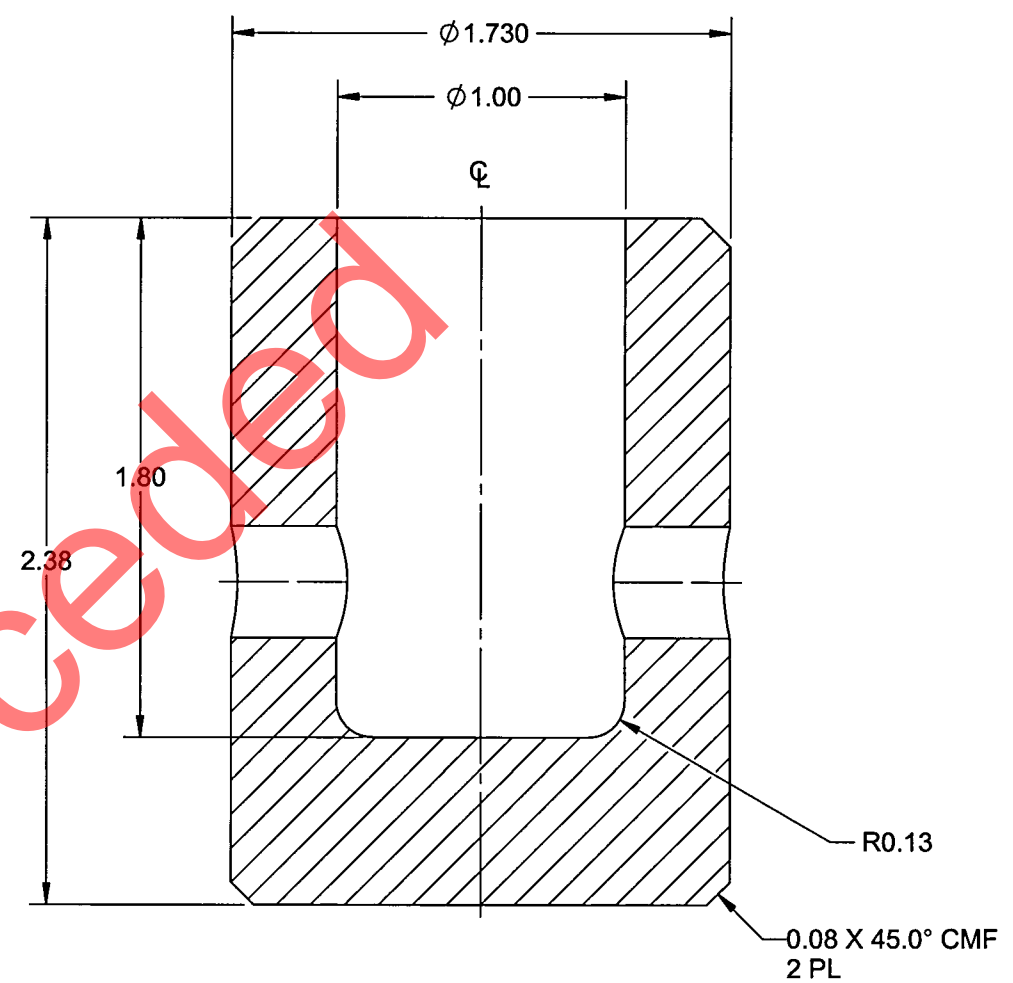
- NOTES:
- 1) MATERIAL: 4140/4142 (28-32 RC)
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: N/A

UNDER REVIEW
URF 19-547 19.01.31 (PK)

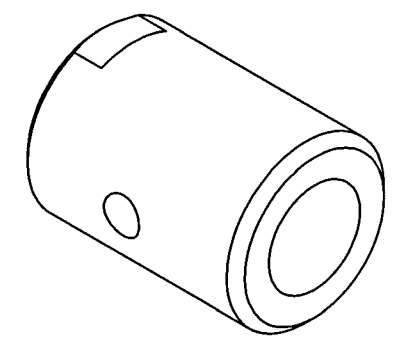
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DD	RB 92700-10334-042	SHEET 10 OF 12
APPROVED	<i>M Lee</i>	TITLE	SCALE
DATE 10/23/2018		SLING ASSEMBLY	NTS
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RB 92700-10334-042-10 RIGHT HAND TUBE CONNECTOR



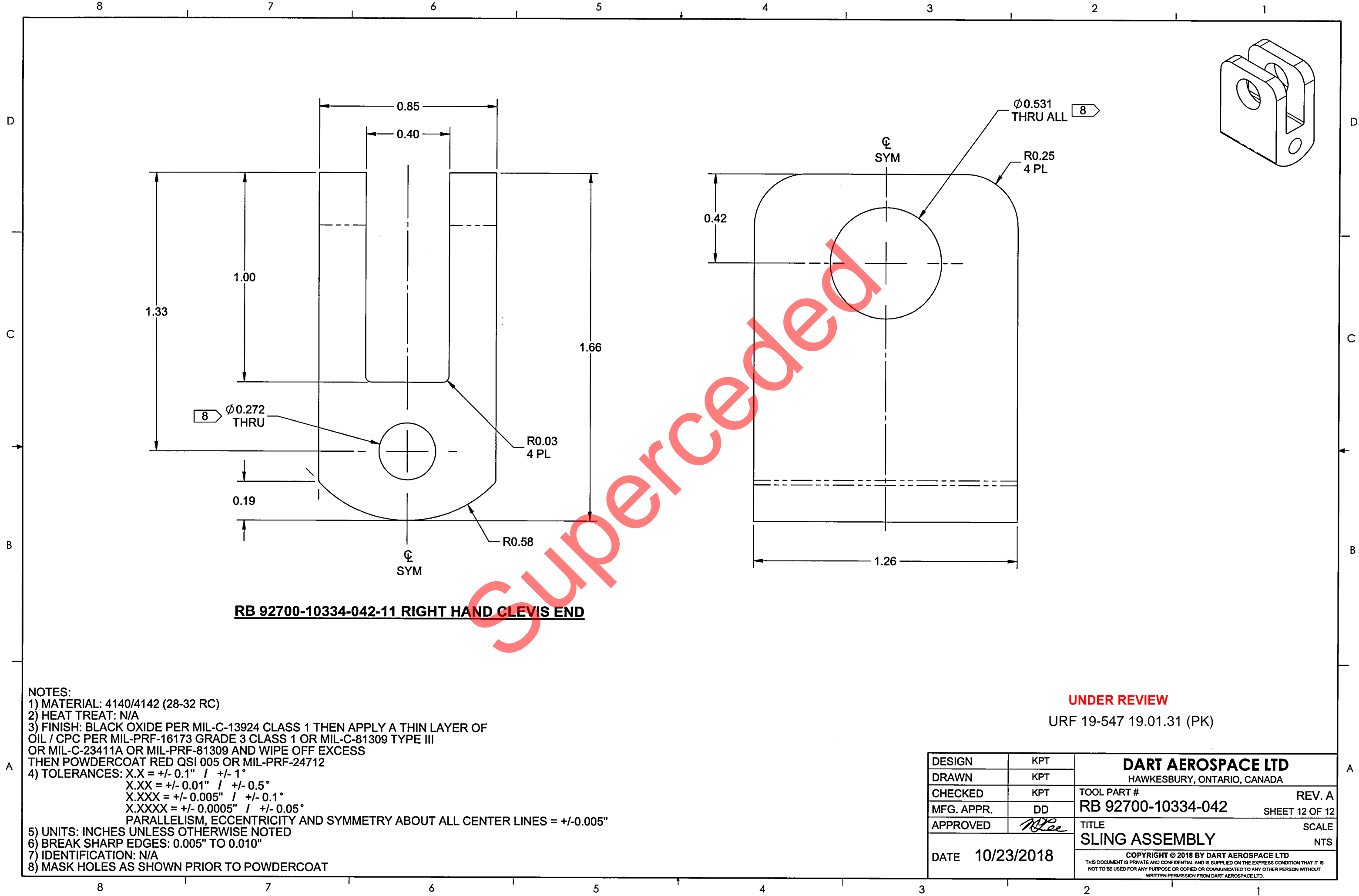
SECTION F-F



- NOTES:
- 1) MATERIAL: 4140/4142 (28-32 RC)
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: N/A

UNDER REVIEW
URF 19-547 19.01.31 (PK)

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DD	RB 92700-10334-042	SHEET 11 OF 12
APPROVED	<i>M. Lee</i>	TITLE	SCALE
DATE 10/23/2018		SLING ASSEMBLY	NTS
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NOTES:
1) MATERIAL: 4140/4142 (28-32 RC)
2) HEAT TREAT: N/A
3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS THEN POWDERCOAT RED QSI 005 OR MIL-PRF-24712
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: N/A
8) MASK HOLES AS SHOWN PRIOR TO POWDERCOAT

UNDER REVIEW
URF 19-547 19.01.31 (PK)

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DD	RB 92700-10334-042	SHEET 12 OF 12
APPROVED	<i>MLee</i>	TITLE	SCALE
DATE 10/23/2018		SLING ASSEMBLY	NTS
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